

THIS KNOB ON RWA  
WELDER ONLY

ADJUST MOVABLE CLAMP BY MOVING TENSION HANDLE SO THAT SAW BLADE CLAMPS ARE  $\frac{5}{32}$ " APART. INDICATOR SHOULD NOW BE ON CLAMP POSITION. IF NOT, PROCEED AS FOLLOWS: LOOSEN INDICATOR SCREW "B" IN T-CRANK AND ADJUST INDICATOR TO CLAMP POSITION. RETIGHTEN SCREW.

IF SAW BLADES DO NOT LINE UP ACCURATELY SIDEWAYS, WITH TENDENCY TO OVERLAP, CLAMPS MUST BE ADJUSTED. LOOSEN THE TWO CAP SCREWS "C" (BUT DO NOT REMOVE). ACCURATE ALIGNMENT CAN NOW BE MADE BY USING SUITABLE STRAIGHT EDGE, AFTER WHICH TIGHTEN CAP SCREWS.

IF MOVABLE CLAMP DOES NOT  
SLIDE FREELY, OIL 3 PLACES  
"D" AS SHOWN

5/32 WHEN INDICATOR IS ON  
CLAMP POSITION

SWITCH BREAKER ARM

CAP SCREWS

## STATIONARY WELDING JAWS

## MOVABLE WELDING JAWS

### INDICATOR

T. CRANK

CASE

TO REMOVE CASE FROM WELDER,  
REMOVE 4 SCREWS "A"